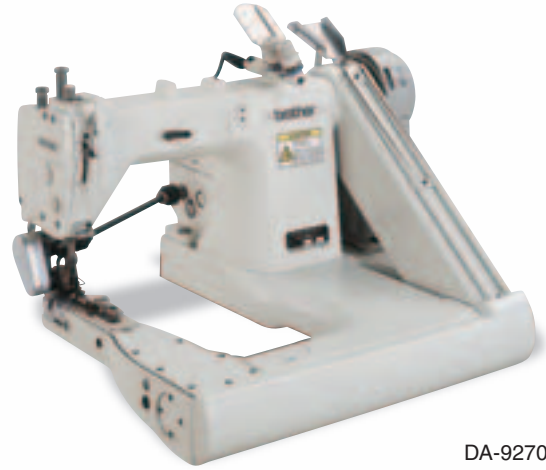


Twin needle/Three needle feed off the arm double chain stitcher

DA-9270

DA-9280

- Sew attractive balloon stitches onto thin materials, without puckering (9270)
- A tractor-type presser foot can be used to easily ride over thick sections.(9280)



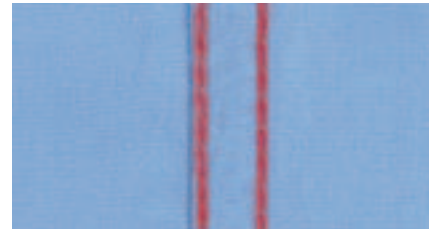
DA-9270

*Narrow cylinder bed feed off-the-arm double chain stitchers
Ideal for a wide range of materials from shirts to jeans*

High-quality sewing

• Attractive balloon stitches

Low-tension sewing gives an attractive finished appearance to balloon stitches. It also produces pliant seams and prevents puckering.



• Movable needle guards requires no adjustment

A movable needle guard has been adopted in order to prevent skipped stitches from occurring. The movable needle guard timing and feed mechanism timing are fully coordinated, so that no adjustment is necessary even if the stitch length is changed. (It may be required to readjust the position of the movable needle guard according to materials and threads.)



Workability is also greatly improved

• Handles small cylindrical articles too

The outer diameter of the cylinder is a slim 171 mm, with extra consideration given to the ease of use by the operator.



• Full pushbutton operation

The stitch length can be changed simply by pressing a button while turning the machine pulley to align the scale marks.



Options

Needle thread cooler

The needle thread cooler cools the needle thread using silicon oil in order to prevent thread breakages due to heat.



Chain cutter

Cuts the thread at the same time as the sewing end is reached, providing increased work efficiency. 9270 (excepting fixed needle guard spec.) and 9280-C, -D spec. are available.



Specifications

DA-9270-□□□□□

Applications	No. of needles	Needle gauge*	Needle
1 Light materials	2 2 needles	48 4.8 mm (3/16)	TV x 64 #12
		64 6.4 mm (1/4)	
2 Light-medium materials	2 2 needles	32 3.2 mm (1/8)	TV x 64 #14
		40 4.0 mm (5/32)	
		48 4.8 mm (3/16)	
3 Medium materials	2 2 needles	64 6.4 mm (1/4)	TV x 64 #16
A Light materials, with puller	2 2 needles	48 4.8 mm (3/16)	TV x 64 #11PSU
		64 6.4 mm (1/4)	TV x 64 #11PSU
	3 3 needles	64 6.4 mm (1/4)	TV x 64 #11PSU

Lapper size	
M	Light materials
L	Medium materials
H	Heavy materials
X	Extra heavy materials

* 3-needle means total needle gauge

DA-9280-□□□□□

Applications	No. of needles	Needle gauge*	Needle
5 Heavy materials	3 3 needles	64 6.4 mm (1/4)	TV x 5 #21
7 Extra heavy Materials (denim)	2 2 needles	64 6.4 mm (1/4)	TV x 5 #22
	3 3 needles	64 6.4 mm (1/4)	TV x 5 #22
C Heavy materials, with puller	3 3 needles	64 6.4 mm (1/4)	TV x 5 #21
D Extra heavy Materials (denim), with puller	2 2 needles	64 6.4 mm (1/4)	TV x 5 #22
		64 6.4 mm (1/4)	TV x 5 #22
	3 3 needles	80 8.0 mm (5/16)	TV x 5 #22

Lapper size	
M	Light materials
L	Medium materials
H	Heavy materials
X	Extra heavy materials

* 3-needle means total needle gauge

Model	Double chain stitch	Bottom feed	Light materials	Medium materials	Heavy materials	Extra heavy materials	Height of presser foot	Stitch length	Max. sewing speed
DA-9270	★	★	★	★	-	-	10 mm	For light materials 3.0 mm For medium materials 3.5 mm	4,000rpm
DA-9280	★	★	-	-	★	★	11 mm	4.2 mm	4,000rpm* (Normally 3,600 rpm)

* The 9280 should normally be operated at a sewing speed of 3,600 rpm. When operating it at 4,000 rpm, the optional needle thread cooler should be fitted.

Product specifications are subject to change for improvement without notice. Please read instruction manual before using the machine for safety operation.



BROTHER INDUSTRIES, LTD.

15-1, Naeshiro-cho, Mizuho-ku, Nagoya 467-8561, Japan.
Phone: 81-52-824-2177 Fax: 81-52-811-7789 <http://www.brother.com/>



Brother Industries, Ltd. Machinery & Solution Company
Mizuho and Minato plants acquired ISO 9001 and 14001 certifications.

CHINA	BROTHER (CHINA) LTD. http://www.brothergroup.com.cn/cn/area_top.html	+86-021-6237-1228
HONG KONG	BROTHER INTERNATIONAL (HK) LTD. http://www.brother.com.hk/	+852-3589-9040
ASIA	BROTHER INTERNATIONAL SINGAPORE PTE LTD. http://www.brother.com.sg/	+65-538-0311
MIDDLE EAST	BROTHER INTERNATIONAL (GULF) FZE http://www.brother.ae/	+971-4-8835878
EUROPE	BROTHER INTERNATIONALE INDUSTRIEMASCHINEN G. m. b. H. http://www.brother-ism.de	+49-2822-6090
AMERICA	BROTHER INTERNATIONAL CORPORATION http://www.brother-usa.com/	+1-908-704-1700
TURKEY	BROTHER INTERNATIONAL CORPORATION TURKISH LIAISON OFFICE	+90-212-495-3971