

WE, SEIKO SEWING MACHINE CO., LTD., HAVE BEEN ALWAYS ENDEAVORING TO MEET VARIOUS REQUIREMENTS FROM SEWING INDUSTRY WITH THE ADVANCED TECHNOLOGY AS A LEADING & SPECIALIZED MANUFACTURER OF HEAVY-DUTY SEWING MACHINES.



SEIKO

High Speed, Single Needle, Compound Feed with Walking Foot, Lockstitch Sewing Machine

BBW-8BL

High Speed, Single Needle, Compound Feed with Walking Foot, Lockstitch Sewing Machine with Automatic Thread Trimmer, Automatic Backtacking, Automatic Presser Foot Lifter, Climbing Device and Dual Stitching Device

BBW-8BLC-BTFL-CD-DS



(PHOTO: BBW-8BLC-BTFL-CD-DS)

Newly Designed Materializes High Speed Stitching on Heavy Duty Materials.

Suitable for Automobile upholstery, Leather goods, Furniture, etc.

● Two needle machine(BBW-28BL) are also available in BBW Series

Single Needle, Compound Feed with Walking Foot, Lockstitch Sewing Machine

BBW-8BL

Single Needle, Compound Feed with Walking Foot, Lockstitch Sewing Machine with Automatic Thread Trimmer

BBW-8BLC-BTFL-CD-DS

LONGER STITCH LENGTH QUIET SEWING OPERATION



- Max. 9 mm for both forward and reverse feed stitching
- Compound feed with walking foot for positive stitching formation.
- Link-type thread take-up lever mechanism for high speed and quiet sewing operation.

1.6 TIMES LARGE CAPACITY HOOK, RELIABLE THREAD TRIMMING DEVICE



- Large capacity hook minimizes the time to replace the bobbin thread in stitching of thick thread.
- Reliable automatic thread trimming device securely cuts up to #4 thread is equipped.
(BBW-8BLC only)

SAFETY DEVICE

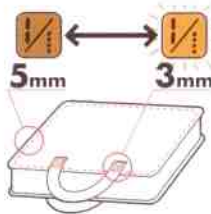


- Safety device prevents damage to hook and thread handling parts caused by thread jamming.

ONE TOUCH SWITCHOVER FOR TWO DIFFERENT STITCH LENGTHS(DS Device)



- Variety sewing materials such as steps, curves, uneven thickness can be performed by one touch switchover setting two different stitch lengths. The efficient work and beautiful finishes will be obtained. (BBW-8BLC only)



PRESSER BAR LIFTER · CLEARANCE UNDER PRESSER FOOT



- As the presser bar lifter is located on the right side of the sewing machine, just above the reverse lever, sufficient space is kept behind the presser foot. Due to this, smooth sewing operation even rolled-up materials is guaranteed.
(PHOTO: BBW-8BLC Type)
- The clearance under the presser foot (16mm), makes it easy to put heavy weight materials in and out.



BUILT-IN BOBBIN WINDER



- Built-in bobbin winder makes it possible to wind the bobbin thread during sewing operation.

WIDE WORKING SPACE



- 300 mm working space, from the needle to the sewing machine arm, makes sewing works easy to handle heavy weight and even large materials.
(PHOTO: BBW-8BLC Type)



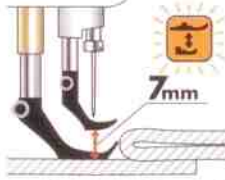
SIMPLE SETTING FOR ALTERNATING PRESSER FOOT MOVEMENT



■ Alternating presser foot movement between inner foot and outer foot can be changed simply by the easy-to-handle dial located at the top of the sewing machine.

■ Once the alternating movements have been set, the sewing speed is automatically controlled to the optimum speed so that stable sewing is maintained. (BBW-8BLC only)

SMOOTH STITCHING ON STEP SECTION (CD Device)



■ The presser foot movement can be changed to maximum momentum (7mm) by button. Uneven thickness of materials can be smoothly performed changing the movement right before the uneven point.

(BBW-8BLC only)

5 OPERATIONAL SWITCHES IMPROVE WORKING EFFICIENCY



■ 5 switch buttons are panelled on the convenient positions improve the efficient works. (BBW-8BLC only)



QUICK REVERSE SWITCH

During pressing the switch, sewing machine performs reverse stitching.



ALTERNATING PRESSER FOOT MOVEMENT CHANGE SWITCH

By pressing the switch, the amount of alternating presser foot movement is changed. When the indicating light is on, the movement is set at the maximum (7mm). When the indicating light is off, the movement is set by the alternating presser foot movement dial.



AUTO BACKTACK SELECT SWITCH

In case of auto backtacking is set beforehand, by pressing the switch, the auto backtacking is released. In case of auto backtacking is not set, by pressing the switch, the auto backtacking performs. (Both are effective only at the first time.)



HALF STITCH SWITCH


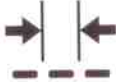





When sewing machine stops, the needle position can be changed by pressing the switch at up position or down position as desired.



STITCH LENGTH CHANGE SWITCH

By pressing the switch, two different stitch lengths set beforehand can be changed one to the other. When the indicating light is on, the shorter stitch length is available, while the longer stitch is available when the light is off.



							
	LOCKSTITCH	MAX. STITCH LENGTH (mm)	COMPOUND FEED WITH WALKING FOOT	VERTICAL AXIS HOOK	CLEARANCE UNDER PRESSER FOOT	THREAD TRIMMER	MAX. SEWING SPEED (s.p.m.)
BBW-8BL	☆	9 (FORWARD and REVERSE)	☆	1.6	by hand by knee		3,500
BBW-8BLC	☆	9 (FORWARD and REVERSE)	☆	1.6	by hand by Automatic Foot Lifter	☆	3,500

SPECIFICATION	BBW-8BL	BBW-8BLC-BTFL-CD-DS
SEWING SPEED	3,500 s.p.m.	Refer to List Below
MAX. STITCH LENGTH	9mm (FORWARD & REVERSE)	
CLEARANCE UNDER PRESSER FOOT	By Knee 16mm By Hand 9mm	By Automatic foot lifter 16mm By Hand 9mm
FEEDING MECHANISM	Compound feed with walking foot (Upper, Lower and Needle with reverse feed)	
NEEDLE BAR STROKE	34mm	
NEEDLE	DPX17 #22	
THREAD	#4-#30	
HOOK	Vertical axis hook 1.6 times (Automatic Lubrication Type)	
THREAD TAKE-UP	Link-type	
ALTERNATING PRESSER FOOT AMOUNT	1-6.5mm	1-7mm when air cylinder operates
BOBBIN WINDER	Built-in type located at the top of the sewing machine	
AUTOPRESSER FOOT LIFTER	Air Cylinder type installed	
ALTERNATING PRESSER FOOT AMOUNT CHANGEOVER DEVICE	Air Cylinder type with built-in type of speed controller corresponding to the amount of Alternating Presser Foot	
BED SIZE	567mm x 177mm Working Space 120mm x 300mm	
SEWING MACHINE WEIGHT (head only)	51kgf	

SEWING SPEED (BBW-8BLC-BTFL-CD-DS)

AMOUNT OF ALTERNATING PRESSER FOOT MOVEMENT	STITCH LENGTH	
	Less than 6mm	6mm-9mm
1.0-2.4mm	3,500s.p.m.	2,000s.p.m.
2.5-3.9mm	3,000s.p.m.	2,000s.p.m.
4.0-4.7mm	2,500s.p.m.	2,000s.p.m.
4.8-7.0mm	2,000s.p.m.	2,000s.p.m.

BBW-□

	8BL	8BLC-BTFL-CD-DS
THREAD TRIMMING DEVICE -C	-	○
QUICK REVERSE FEED SWITCH -BT	-	○
ALTERNATING PRESSER FOOT MOVEMENT CHANGEOVER SWITCH -CD	-	○
AUTO BACKTACKING SWITH	-	○
HALF STITCH SWITCH	-	○
STITCH LENGTH CHANGE SWITCH	-	○
AUTO PRESSER FOOT LIFTING DEVICE -FL	-	○
CONTROL PANEL	-	○

- Please consult various optional parts such as right side foot, left side foot and other special purposes.
- Actual condition may differ from the above specifications depending on operation.
- Subject to change without notice.



www.tctv.ne.jp/seik0001/

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